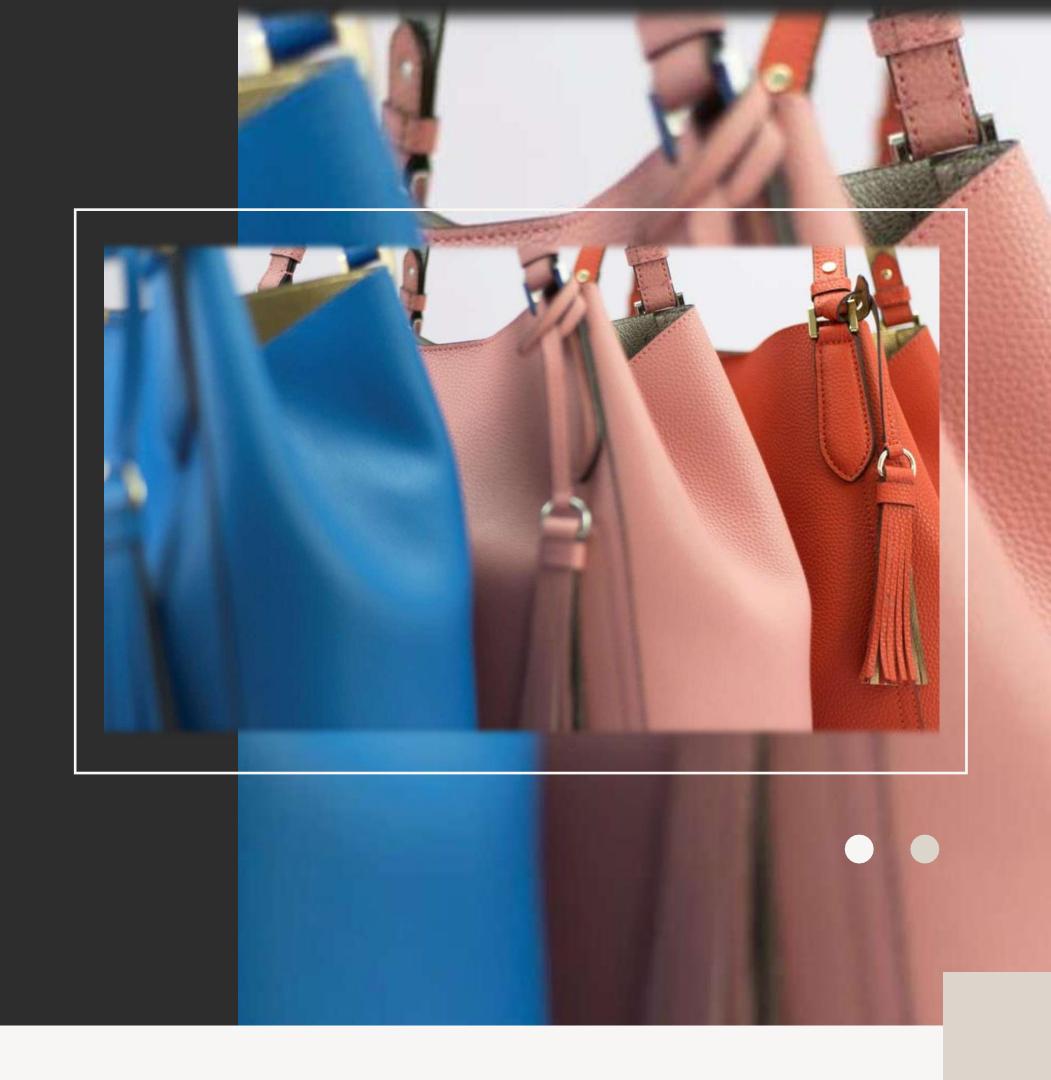
Company

TANGERINE SKIES PVT. LTD.

The Best Accessories Design and Manufacturing solution provider





ABOUT US

- Founded in June 2013
- Achieved a turnover of US\$ 56 million within 10 years of operations
- Separate factories with exclusive capacities for belts, footwear, bags and small leather goods
- Raw material sourcing capabilities across the Far East, Europe, Middle East and South America.
- State of the art in-house leather finishing unit

VISION

To be the best manufacturer in our product class.



Our Values

- Transparency
- Ethical Organisation
- Gandhian Servant Leadership
- Engagement with Mutual Trust and respect
- Kaizen Mindset
- Empowerment
- Anti-discrimination

MISSION

Drive manufacturing excellence by

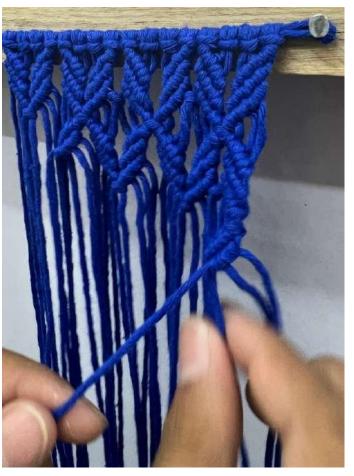
- Sustainability
- Design & Innovation
- Being responsible employers
- Product Integrity
- Employee Pride Inclusivity
- through social engineering, resulting in value creation for stakeholders and society



TANGERINE ADVANTAGE___



DESIGN	Strong Emphasis laid on Research and Design of new Raw materails and concepts
Product Range	Diversified Product range and one stop shop across all leather and mix media accessories spectrum
Sourcing Network	Extensive Raw material and sourcing network across continents
Best In class Manufacturing	Modern Manichery, dedicated professionals







EXCELLENC ETHROUGH DESIGN





- Exclusive designers for each product category
- Sesonal trend presentations to all customers based on extensive research.
- Design Studio acts as melting pot for ideas/ concepts across brands
- Team of 200+ skilled workforce to make samples. This includes specialized artisans for weaving and braiding leather, for creating fabrics, embroideries, crochets and patchworks.



INFRASTRUCTURE

- 4 factories based in Gurugram, more than 3,00,000 sqft of work area
- 300+ Adler sewing machines and automatic sewing machines. State of art "Cut to pack "setup with Single piece flow in the production lines.
- Nearly 3500 employees

TANGERINE SKIES HAND BAG DIVISION

EXCELLENCE PURSUED

11-04-2022

CONTINUOUS IMPROVEMENT

NO OF SKILLED MEMBERS

★ DIV 1 - 1000
 ★ DIV 2 (COACH)-770

CAPACITY BAGS PER MONTH

* DIV 1-1,00,000

* DIV 2 (COACH)-60,000

CURRENT CAPACITY UTILISATION

DIV 1-75%

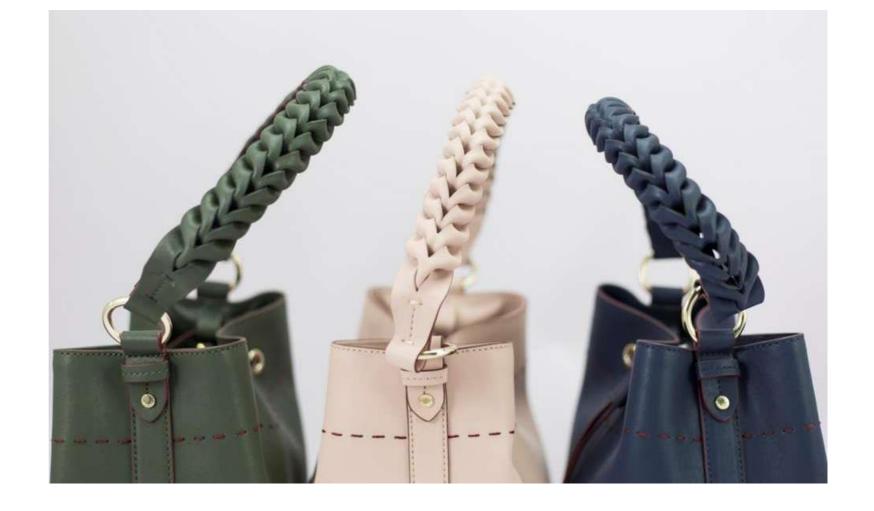
* DIV 2 (COACH)-75-80 %

PRODUCT PORTFOLIO BAGS- DIV 1



PRODUCT PORTFOLIO BAGS- DIV-COACH









PRODUCT PORTFOLIO BAGS

State of art machines along with experienced personnel, is adapt in manufacturing of Clean Chic, Embroidered, Crochet, Mix media and Vintage washed bags.





PRODUCT PORTFOLIO BAGS



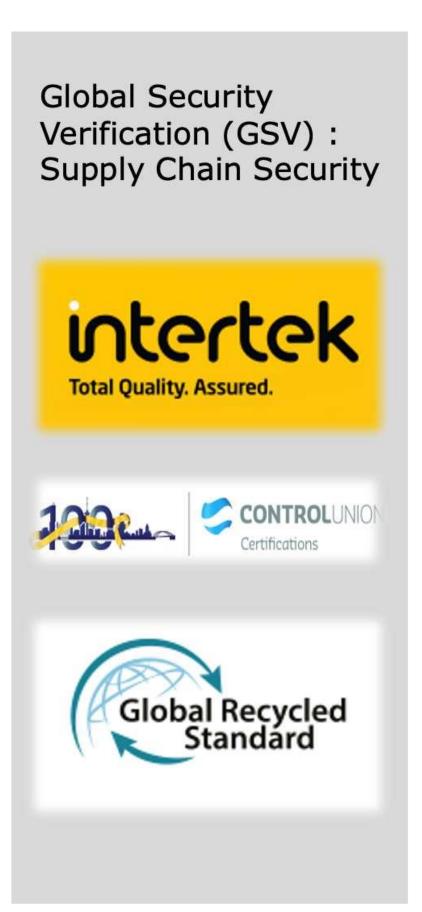


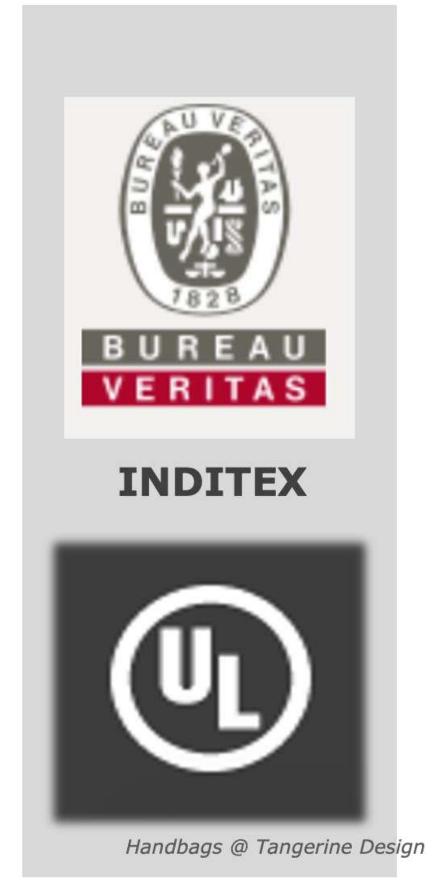


DI VIDE LANCE

PRODUCT PORTFOLIO BAGS







MICHAEL KORS

















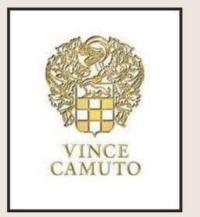
















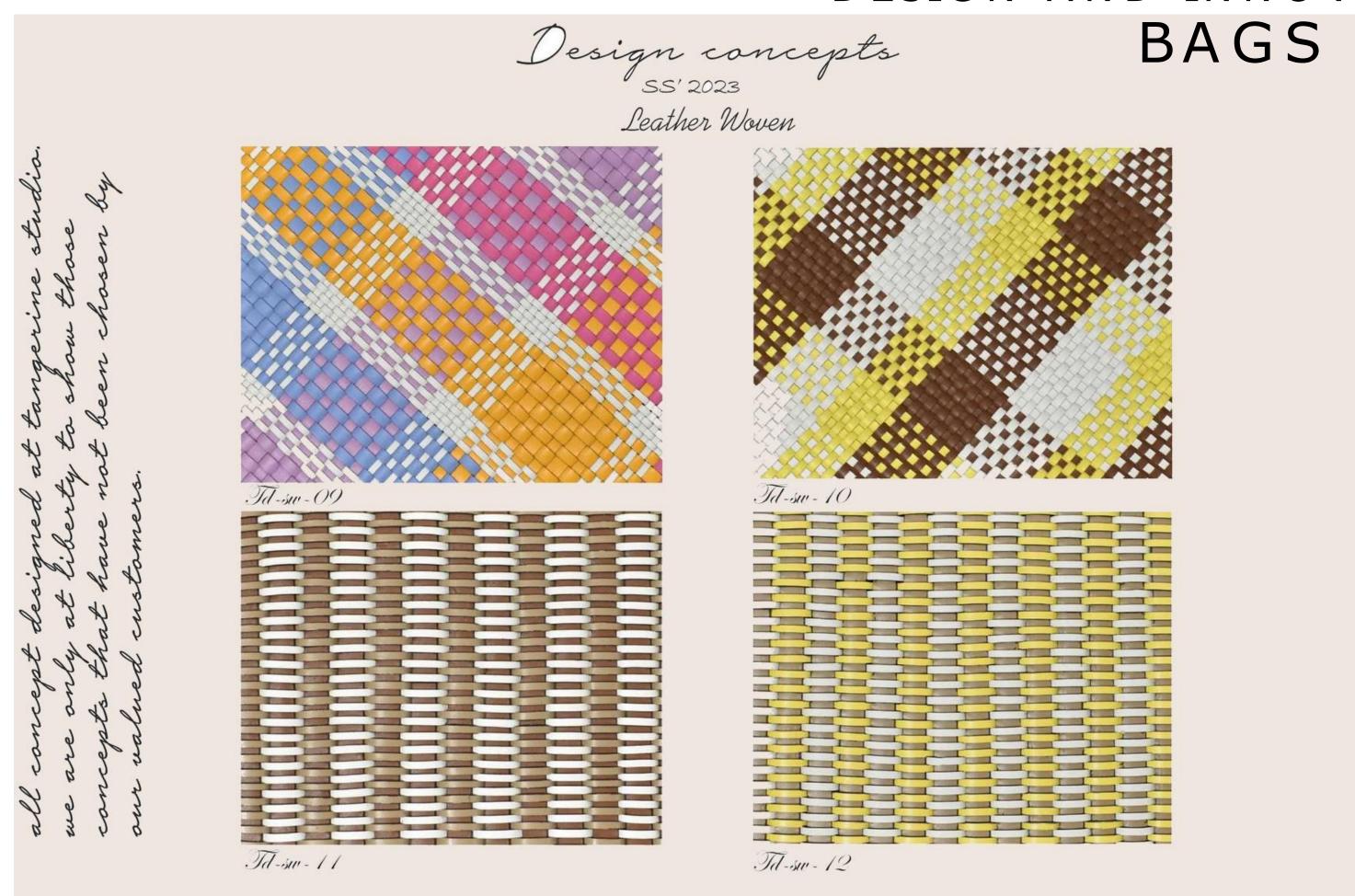








DESIGN AND INNOVATION



DESIGN AND INNOVATION

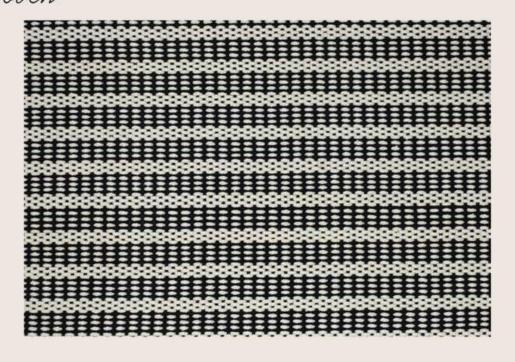
Design concepts
SS' 2023
Fabric Woven

BAGS

Til-su-01



Td-sw-03



Id-sw-02



Id-sur-04

DESIGN AND INNOVATION BAGS

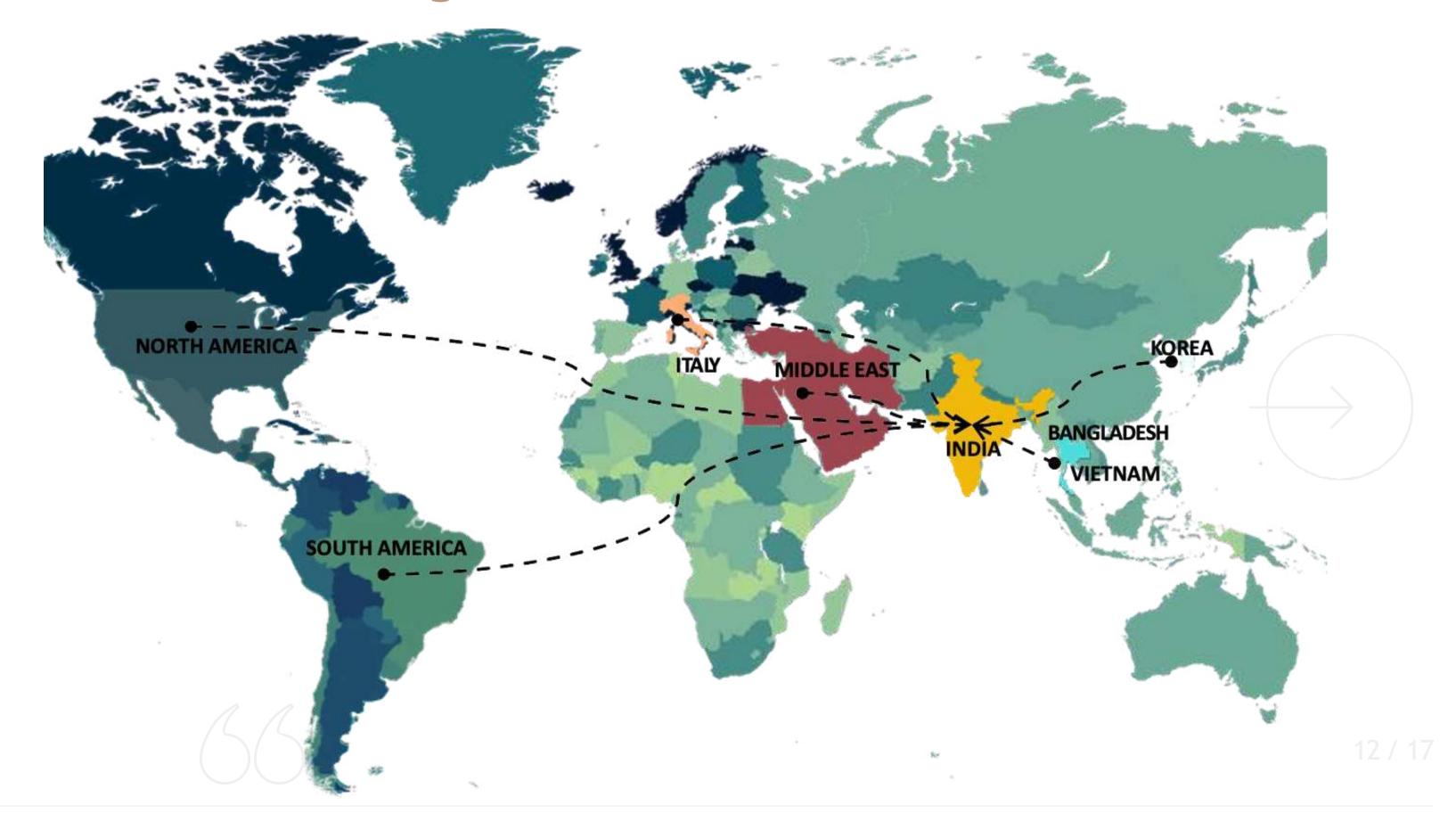
Design concepts SS' 2023 Raffia embroidery



Td-sw-29

Td-sw-30

Global Sourcing Network of leather/ Raw Hides



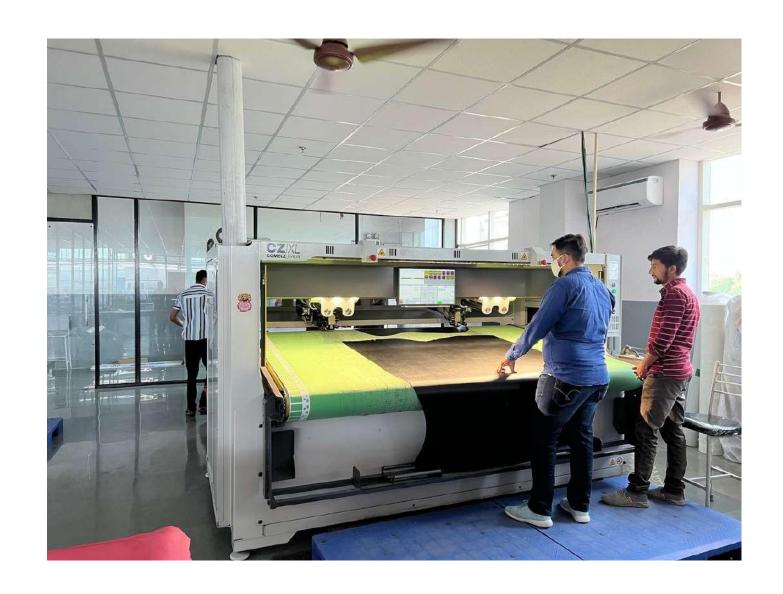
Local Sourcing Network of leather/ Raw Hides



- The basic raw materials available in India for belting leather are Indian Buffalo.
- We at Tangerine, tan our Indian raw buffalo with imported veg chemicals while using Italian techniques.
- However, to ensure the finest quality leather, we buy our leather as per the right category and season.

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XL COMELZ PLOTTER AND CUTTER

In addition to the conventional cutting methods of clicking machine and hand cutting, we have XL size Comelz plotter and Cutter







AUTOMATIC GLUING MACHINES





INLINE EMBOSSING MACHINES--FOR EMBOSSING COMPLETE SH STRAPS AND SMALL COMPONENTS





LONG STRAP DRYING HEAT CHAMBER

BOTTOM SETTING MACHINE



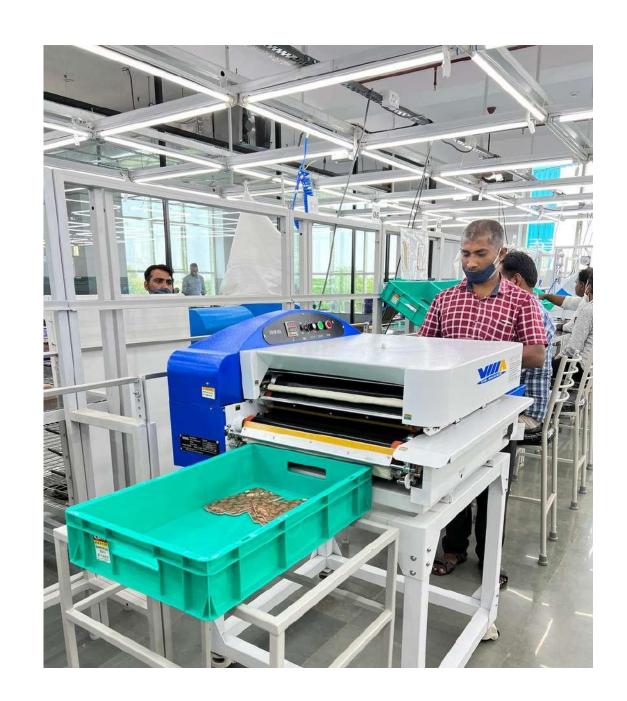




AUTOMATIC STITCHING MACHINES MACHINE



ROTATING ARM STITCHING MACHINE



COMPONENTS PRESSING MACHINE

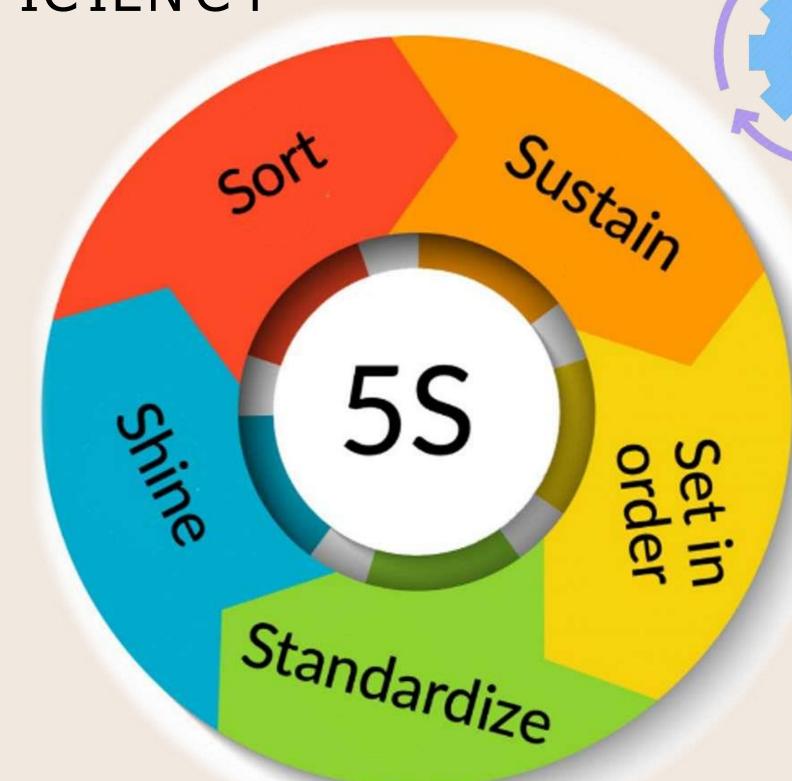
OUR PRODUCTION METHOD





SINGLE PIECE MOVEMENT FOR GREATER VISIBILITY

ENHANCED PRODUCTION EFFICIENCY



5S/LEAN

SAVES ENERGY AND MATERIALS. REDUCES MANUFACTURING LEAD TIMES

AUTOMATION

REDUCES OR
ELIMINATES ROUTINE
MANUAL AND
CLERICAL TASKS

YAMAZUMI

IMPROVES QUALITY,
ACCURACY &
OPTIMUM
UTILIZATION OF
RESOURCES

WE REALISE THAT
IMPROVEMENT
ACROSS ALL OF THESE
ARE RELATED YET
DISTINCT AREAS AND
REQUIRE ONGING
ANALYSIS OF THE
CURRENT SYSTEMS
AND PRACTICES

THE SUSTAINABILITY STORY

Tangerine is an impact-driven business with a unique impact story, valuing both social and environmental sustainability. TD uses traditional handlooms as a mean to upcycle recycled yarns into high-quality fabrics, hereby practicing a locally embedded and cultural relevant model towards a socially fair and circular textiles sector. Below you will find our impact indicators.



The production process of our fabrics requires only manpower, where as machine looms can require up to 126 kwh which can equals up to 93 KG of CO2 emissions.

By using hand weaving for our fabrics, TD is preserving skills passed down for generations. The weavers enjoy their work more than working operating machinery. Our weavers acquire and master an actual skill, rather than operating machinery, which is made highly relevant for a circular textiles economy.

Responsible Sourcing

Leathers through LWG certified tanneries

Chrome-free leather

Usage of vegetable tanned leather

Fabrics

We are transitioning to fabrics that are Oeko-Tex, GOTS and GRS certified. We also use recycled nylon, recycled polyester and recycled cotton.

Packaging

Usage of cellulose based tapes and soy-based printing inks

Code of Conduct

We have policies that support anti-corruption, human rights, labor, equal opportunities, diversity, health and safety.



The roots of our longevity lies in the sense of responsibility, a quest for authenticity and respect for time and natural resources. We wish to leave a positive imprint on the world.

The communities that we belong to and the materials that are derived from our environment are at the heart of our very existence.

As a company, more than ever we are looking at best way of doing things in each are of our business, from supply chain and materials to our teams and charitable endeavours.

ENVIRONMENTAL INITIATIVES



MICHAEL KORS































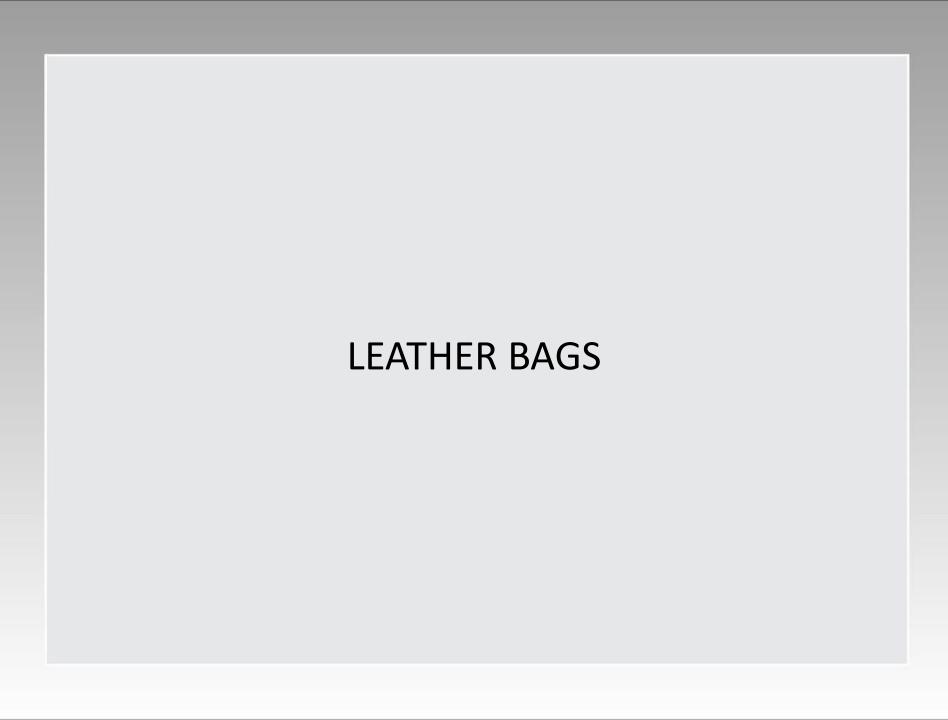


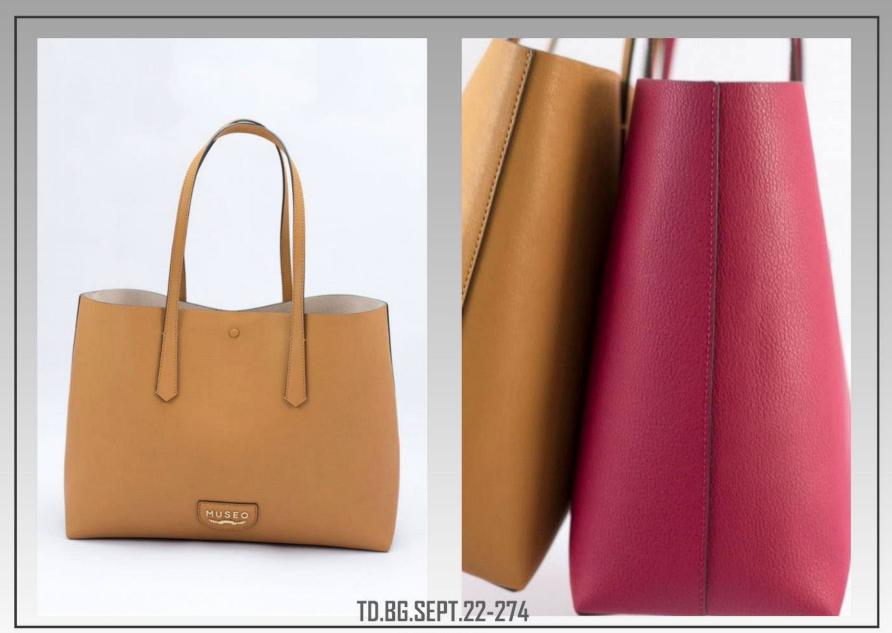












LEATHER TOTE



LEATHER HOBO



LEATHER ACROSS BODY BAG

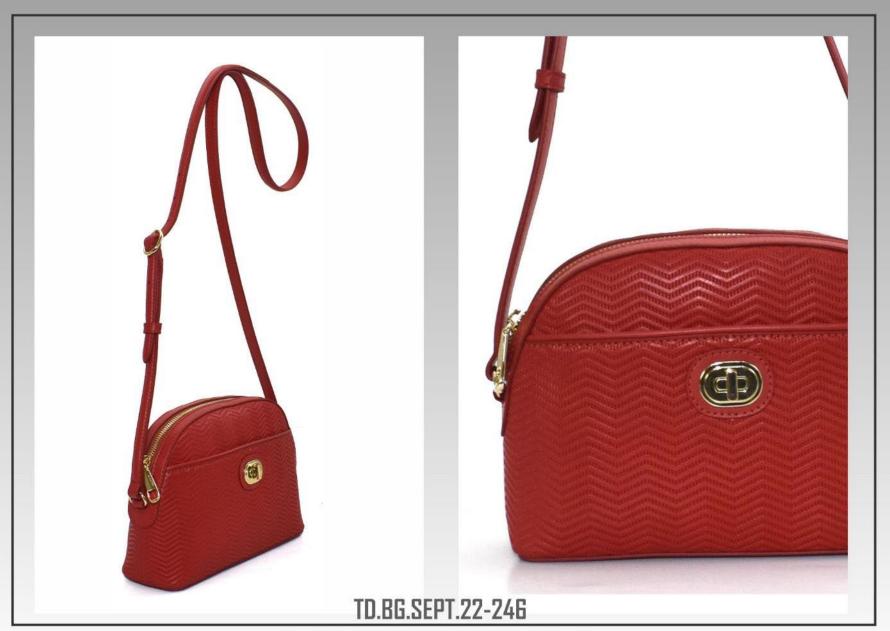


LEATHER DOME ACROSS BODY BAG





LEATHER SADDLE ACROSS BODY BAG





LEATHER ACROSS BODY BAG WITH LEATHER WRAPPED DETAILING ON GUSSET



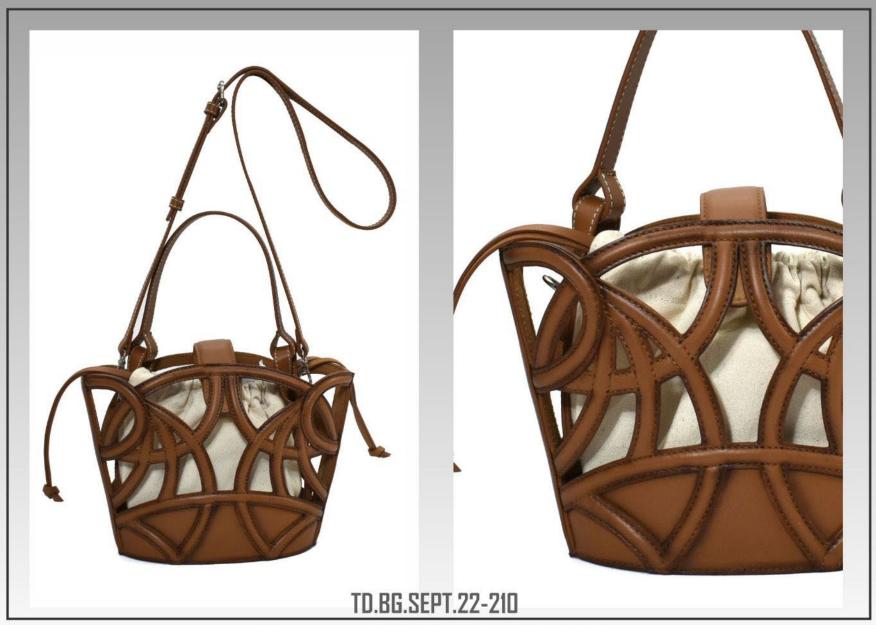
METALLIC LEATHER ACROSS BODY BAG





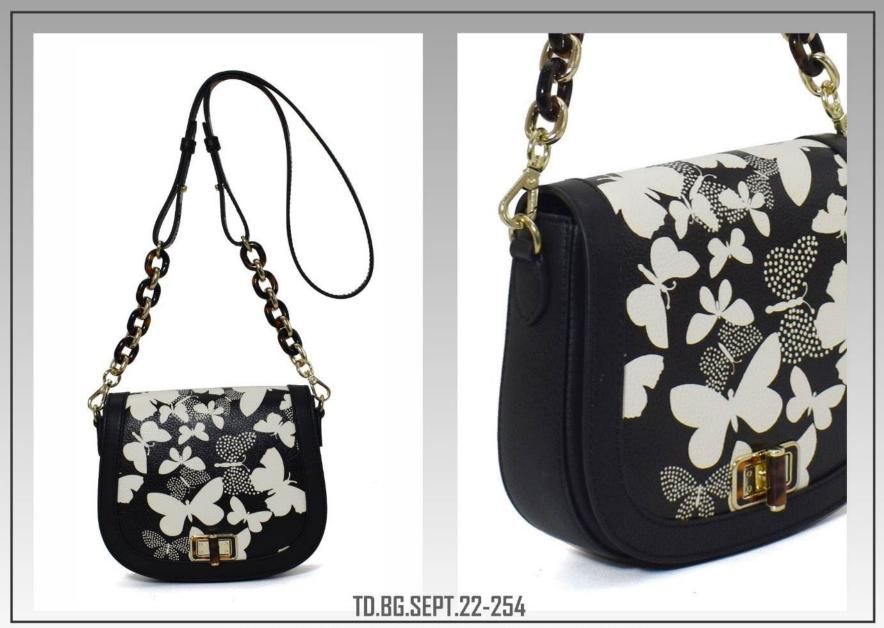
LEATHER ACROSS BODY WITH WICKER RING DETAIL

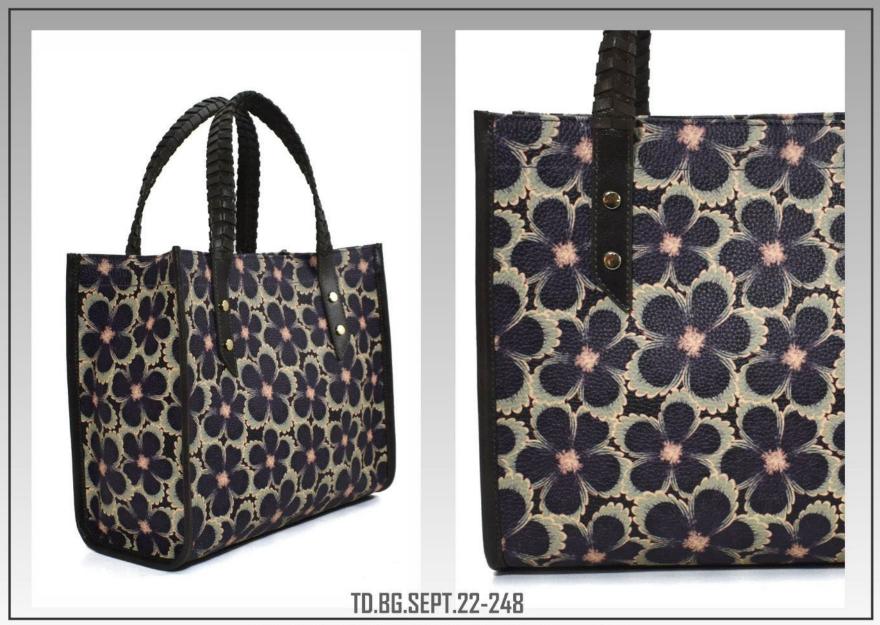






SOFT PUFFED SHOULDER BAG







PRINTED LEATHER TOTE WITH LEATHER TRIMS



PU BAGS



LEATHER FRINGE SHOULDER BAG







PU ACROSS BODY BAG





RAFFIA & CROCHET BAGS





RAFFIA DOME ACROSS BODY BAG WITH LEATHER TRIMS





RAFFIA ACROSS BODY BAG WITH LEATHER TRIMS







RAFFIA TOTE BAG













TD.BG.SEPT.22-344

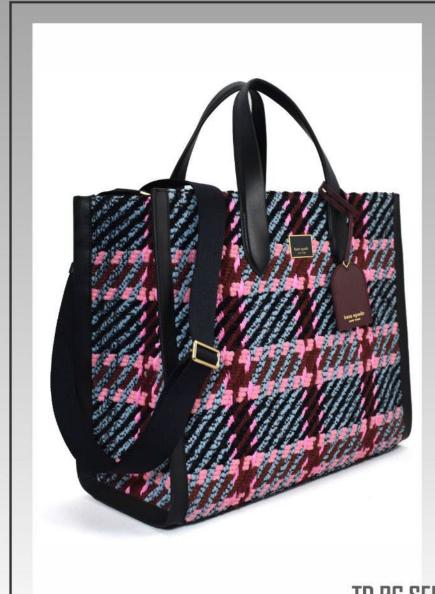




RECYCLED CHECK FABRIC TOTE









TD.BG.SEPT.22-249





TD.BG.SEPT.22-250

KNITTED FABRIC SOFT TOTE

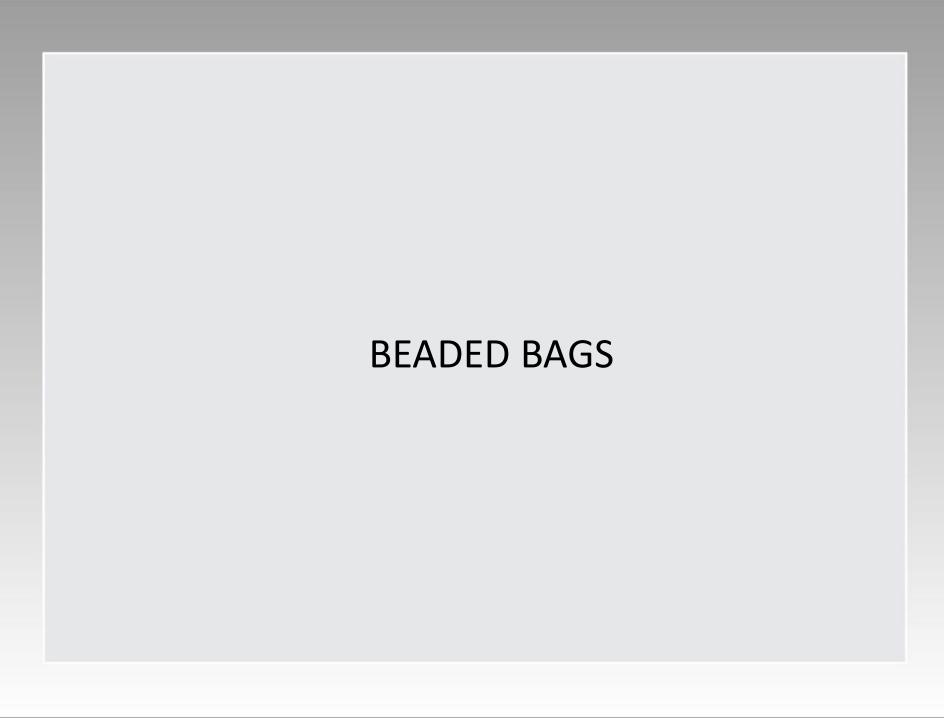




COTTON CORD KNITTED BAG









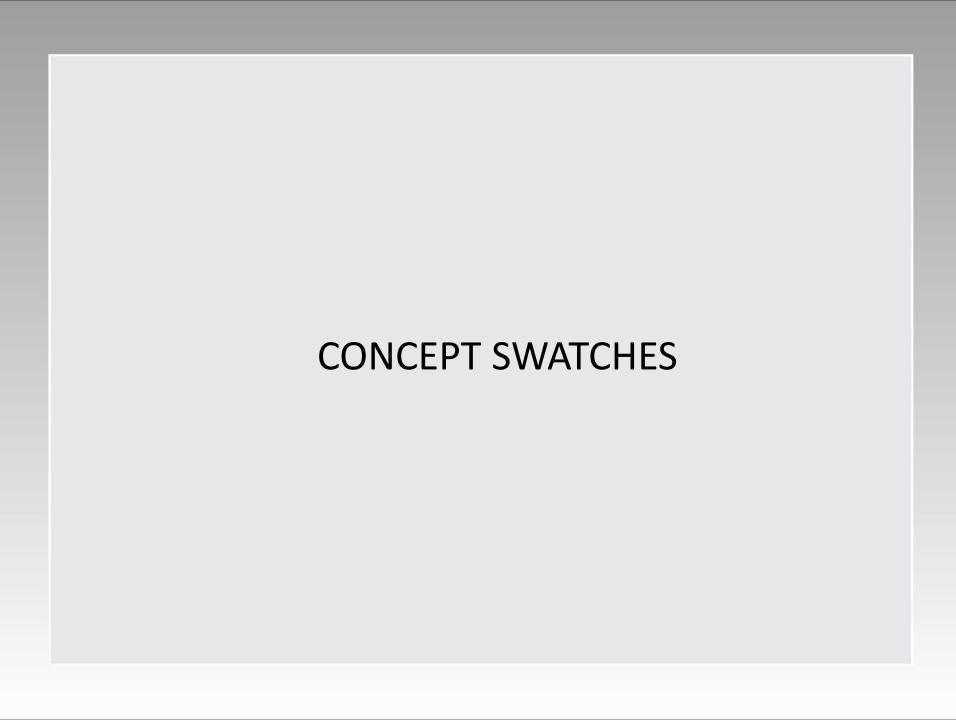
BEADED SHOULDER BAG



SEQUINED SHOULDER BAG



BEADED SHOULDER BAG



Design concepts SS' 2023 Raffia embroidery



Td-sw-29



Td-sw-30